

Brick

Ingredients	Rate
Clay/loam	40 - 60 mass-%
Quartz sand	10 - 20 mass-%
Lime	0 - 30 mass-%
Other natural mineral pigments (iron oxide)	1 - 10 mass-%
Porosity agent:	
Wood-shaving Scrap fibres of paper production	up to 30 mass-%
Burning agents:	
Coal dust and/or wood fibres	0 - 5 mass-%